

# HiFLUX

High Pressure Valves & Fittings



HIGH SERVICE  
HIGH QUALITY  
HIGH PERFORMANCE  
High Pressure equipment

**HIFLUX**

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HIFLUX



### Passion for a high-pressure future, constant challenge and innovation

HIFLUX Co., Ltd. has been recognized for its technological prowess by successfully producing various of high-pressure piping materials that are difficult to manufacture domestically through continuous R&D and facility investment to open up new markets in the ultra-high pressure piping materials sector.

Based on differentiated technological prowess and price competitiveness compared to overseas manufacturers in Europe and the United States, it is growing into a global brand by concluding OEM supply contracts with domestic OEM suppliers and overseas global waterjet manufacturers.

In addition, in order to open up new markets, we have developed air-operated valves, high-pressured pressure regulators, back pressure regulators, and other fittings for various purposes and pressure-specific accessories, and now our products are being applied to mass production facilities in various industries.

### Expanding R&D investment to achieve carbon neutrality

In order to contribute to carbon neutrality, HIFLUX has researched and developed manual valves for hydrogen refueling stations with pure domestic capital and technology, obtained KS certification, and is currently being supplied to hydrogen refueling station plant sites. It is also developing check valves and pneumatic valves (AOV) KS propulsion and valves for liquefied hydrogen.

In addition, based on its technology related to high-pressure piping for hydrogen refueling stations, it was selected as a hydrogen specialized company by the Ministry of Trade, Industry and Energy in 2024. We will continue to do our best to contribute to the development of the hydrogen industry through steady investment and marketing.

We will always listen to our customers' voices and contribute to productivity and quality improvement through continuous product improvement and service provision, and strive to become HIFLUX that can grow and develop together with our customers.

Thank you.

HIFLUX Co., Ltd. | CEO 

## Overview

Company name	HIFLUX Co., Ltd.	CEO	Kim Hyeon Hyo
Date of Establishment	May 26, 2010	Business Area	Various valves, hydraulic equipment, pumps, etc
Address	(34037) Da Dong, 361-33, Gapcheon-ro, Yuseong-gu, Daejeon, Republic of Korea	Telephone	+82 042-933-5670 (Extension number 1.Technical Sales Department 2.Design Department 3.Public Relations Department 4.Purchasing Department 5.Production Department)
E-mail	Technical Sales Dept : sales@hiflux.com Promotion Dept : min@hiflux.com	Main Product	Needle Valve, Check Valve, Ball Valve, Relief Valve, Air Operated Valve, High-Temp Valve, Control Valve, Fitting, Fitting Accessory, Tube, Nipple, Regulator, Union, Adapter, Tube Support, Radiating Pipe, Pressure Gauge, Tooling Set, Lok Type Products

# HIFLUX HISTORY

- 2024.05. Selected as a 'Hydrogen Specialist Company' by Government
- 2023.10. Acquired 'KS certification for manual valve for hydrogen refueling station' by KGS
- 2023.05. KS Q ISO 45001 certification
- 2023.05. Selected as a 2023 HIFLUX Small Giant Company
- 2021.08. Patent (Double-sealed check valve) acquired
- 2021.07. Received a commendation from KGS
- 2021.03. Patent (High-pressure valve) acquired
- 2020.07. 'Material/Component/Equipment Specialist Company Confirmation' acquired
- 2020.07. Patent (High-temperature/high-pressure valve) acquired
- 2020.06. R&D (Valve and fittings for H70 hydrogen refueling stations)
- 2020.04. Patent (Valves including stem carriers) acquired
- 2020.02. 2 types of valve patents acquired
- 2019.01. Joined the Korea Hydrogen Industry Association
- 2018.09. Moved to new headquarters and factory in Daedeok Techno Valley
- 2018.08. Acquired 'Venture Business Certification' from the Technology Guarantee Fund
- 2018.02. HIFLUX acquired European Standard Certification (CE)
- 2016.09. Self-developed 3 types of high-pressure valves
- 2016.04. Self-developed high-pressure Trunnion Ball Valve
- 2015.11. Self-developed high-pressure relief valve
- 2015.11. Factory expansion
- 2015.10. High pressure manifold block, high pressure ball valve self-development
- 2015.08. High pressure relief valve, high pressure needle valve self-development
- 2014.07. Corporate research institute certification
- 2013.10. KS Q ISO 9001 certification, KS I ISO 14001 certification
- 2010.05. Establishment of HIFLUX

# Certification Patents



Certificate of Hydrogen Specialist Company



KS Certificate of Needle valve for Hydrogen Station



ISO 9001, 14001, 45001 (Quality, Environment, Health)



CE Certifications



Certificate of Corporate Research Institute



Certificate of Small and Medium Enterprise



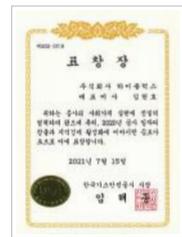
Certificate of Materials/Parts/Equipment Specialist Enterprise



Certificate of Venture Enterprise



Hydrogen Association Membership Card



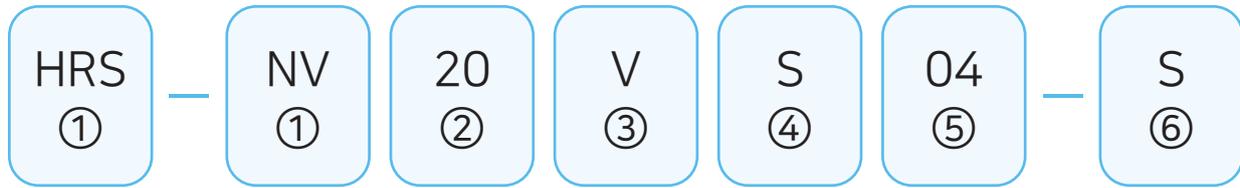
Gas Safety Corporation Award



Patent Certificate / Trademark Registration Certificate

# Catalog Numbering System

simply indicate catalog number and specify option or special requirement



① Products	② Pressure	③ Type of Components	④ Material	⑤ Tube Size	⑥ Options
HRS-NV : Hydrogen Refueling System Needle Valve	03 : 3,000 psi	Needle Valve - V : Vee Stem - R : Regulating Stem	S : Stainless Steel 316	02 : 1/8 inch 04 : 1/4 inch	Needle Valve Control Valve Air Operated Valve High Temperature Valve
NV : Needle Valve	07 : 7,500 psi	Check Valve - O : O-Ring Type - B : Ball Type	H : Hastelloy	06 : 3/8 inch	- S : Straight Type - A : Angle Type
CV : Check Valve	15 : 15,000 psi	Ball Valve	HC : Hastelloy C276 Wetted Part	08 : 1/2 inch	- O : 3way/1on Type - T : 3way/2on Type - D : 3way 2stem Type
BV : Ball Valve	20 : 20,000 psi	- 03 : Orifice 4.8mm - 05 : Orifice 8mm	IN : Inconel 600	09 : 9/16 inch 12 : 3/4 inch	Ball Valve - 20-90 : 2way - 3-180 : 3way Switching - 3-90 : 3way Diverting
ABV : Actuator Ball Valve	30 : 30,000 psi	Control Valve Air Operated Valve - O : Normal-Open Type - C : Normal-Closed Type	IN625 : Inconel 625	16 : 1 inch	
AOV : Air Operated Valve	60 : 60,000 psi	Relief Valve - FS : Factory Set - FA : Field Adjustable - PP : Proportional Type	IN825 : Inconel 825	15 : 15A 25 : 25A	Relief Valve Field Adjustable - 1 : 1 Inlet - 2 : 2 Inlet
RV : Relief Valve	100 : 100,000 psi	Fitting - E : Elbow Type - T : Tee Type - C : Cross Type	NI : Nickel 200		Proportional Type - N : NPT Inlet port
SH : Safety Head	150 : 150,000 psi	Fitting Accessory - A : Adapter - S : Sleeve - G : Gland - R : Collar - T : Collet	TI : Titanium		Fitting Accessory - AV : Anti-Vibration Type
CON : Control Valve	N : NPT P : PT				GPR - N : Normal Type - P : Panel Type
HV : High Temperature Valve					
GV : Wellhead Gauge Valve					
BLV : Bleed Valve					
DBBV : Double Block and Bleed Valve					
FT : Fitting					
FA : Fitting Accessory					
MF : Manifold Block					
FATC : Tube Cap					
T : Tube					
N : Nipple					
A : Adapter					
BPR : Back Pressure Regulator					
HPR : High Pressure Regulator					
GPR : General Pressure Regulator					
ABPR : Air Operating Back Pressure Regulator					

## Example

- NV60VS06-A : Needle Valve, 60,000 psi, Vee Stem, 3/8", Angle Type.
- NV15VS04-O : Needle Valve, 15,000 psi, Vee Stem, 1/4", 3Way/1on Pressure Type.
- AOV60CS04-A : Air Operated Valve, 60,000 psi, Normal-Closed, 1/4", Angle Type.
- FT60ES06 : Fitting, 60,000 psi, Elbow Type, 3/8".
- FA60GS04-AV : Fitting Accessory, 60,000 psi, Gland, 1/4", Anti-Vibration Type.

# High Pressure Tube

High pressure tubing for optimal tubing effect



## Features

- The tube is sold in basic 6M units.
- Excellent corrosion resistance required at high pressure due to the use of cold-formed stainless steel 316 material
- Tubing used in the chemical, oil refining, research, oil, and gas industries for various pressures (up to 150,000 psi)
- If you want a hydraulic test, we can perform it on your behalf according to the rules (Gas Safety Act) set under the operating pressure.

(Unit : mm)

Catalog No	Pressure Rating	Port Type	Tube Size	Dimensions		Thickness	Flow Area(mi)	Working pressure psi (Bar)				
				Outside Diameter	Inside Diameter			-198~-37.8°C -325~100°F	93°C 200°F	204°C 400°F	316°C 600°F	427°C 800°F
T15S02	15,000 psi	H1502	1/8"	3.18	1.32	0.91	1.29	1034.20	1034.20	992.83	937.67	868.73
T15S04	15,000 psi	H1504	1/4"	6.35	2.13	2.11	18.71	1034.16	1034.16	992.83	937.67	868.73
T15S06	15,000 psi	H1506	3/8"	9.53	3.53	3	47.10	1034.16	1034.16	992.83	937.67	868.73
T10S08	10,000 psi	H1008	1/2"	12.7	6.86	3	35.48	689.46	689.46	665.33	620.52	579.15
T20S04	20,000 psi	H2004	1/4"	6.35	2.77	1.78	5.81	1378.93	1378.93	1327.22	1244.48	1158.30
T20S06		H2006	3/8"	9.53	5.16	2.18	20.65	1378.93	1378.93	1327.22	1244.48	1158.30
T20S09		H2009	9/16"	14.29	7.92	3.18	49.03	1378.93	1378.93	1327.22	1244.48	1158.30
T20S12		H2012	3/4"	19.05	11.13	3.96	97.42	1378.93	1378.93	1327.22	1244.48	1158.30
T20S16		H2016	1"	25.4	14.27	5.56	160.0	1378.93	1378.93	1327.22	1244.48	1158.30
T30S02	30,000 psi	H3002	1/8"	3.18	1.02	1.08						
T30S16		H3016	1"	25.4	11.1	7.15						
T60S04	60,000 psi	H6004	1/4"	6.35	2.11	2.11	3.23	4136.79	4136.79	3981.66	3740.35	3495.59
T60S06		H6006	3/8"	9.53	3.18	3.18	7.74	4136.79	4136.79	3981.66	3740.35	3495.59
T60S09		H6009	9/16"	14.29	4.78	4.75	18.06	4136.79	4136.79	3981.66	3740.35	3495.59
T100S04	100,000 psi	H10004	1/4"	6.35	1.59	2.38	3.23	6894.64	6894.64	6633.24	6230.55	5820.46
T150S04	150,000 psi	H15006	3/8"	9.53	1.59	3.97	7.74	10341.97	10341.97	9955.87	9400.85	8738.97

All dimensions are for reference only and may differ from actual size.

(Unit : mm)

Catalog No	Pressure Rating	Port Type	Tube Size	Dimensions		Thickness
				Outside Diameter	Inside Diameter	
Sandvic HPT	100,000 psi	H10006	3/8"	9.52	3.20	3.16
		H10009	9/16"	14.30	4.76	4.77

All dimensions are for reference only and may differ from actual size.

# High Pressure Nipple

High pressure nipples for easy and quick configuration of equipment and piping



## Features

- Cone and Thread Nipple for easy and quick equipment configuration
- Excellent corrosion resistance required at high pressure due to use of cold-formed stainless steel 316
- Can be manufactured in two types: one-way and two-way

(Unit : mm)

Catalog No	Pressure Rating	Port Type	Tube Size	Dimensions		Thickness	Minimum Length	Flow Area(mm <sup>2</sup> )	Working pressure psi (Bar)				
				Outside Diameter	Inside Diameter				-198~37.8°C -325~100°F	93°C 200°F	204°C 400°F	316°C 600°F	427°C 800°F
N20S04	20,000 psi	H2004	1/4"	6.35	2.77	1.78	70	5.81	1378.93	1378.93	1327.22	1244.48	1158.30
N20S06		H2006	3/8"	9.53	5.16	2.18	88	20.65	1378.93	1378.93	1327.22	1244.48	1158.30
N20S09		H2009	9/16"	14.29	7.92	3.18	110	49.03	1378.93	1378.93	1327.22	1244.48	1158.30
N20S12		H2012	3/4"	19.05	11.13	3.96	118	97.42	1378.93	1378.93	1327.22	1244.48	1158.30
N20S16		H2016	1"	25.4	14.27	5.56	168	160.0	1378.93	1378.93	1327.22	1244.48	1158.30
N30S02	30,000 psi	H3002	1/8"	3.18	1.02	1.08	43						
N30S16		H3016	1"	25.4	11.1	7.15	168						
N60S04	60,000 psi	H6004	1/4"	6.35	2.11	2.11	74	3.23	4136.79	4136.79	3981.66	3740.35	3495.59
N60S06		H6006	3/8"	9.53	3.18	3.18	104	7.74	4136.79	4136.79	3981.66	3740.35	3495.59
N60S09		H6009	9/16"	14.29	4.78	4.75	135	18.06	4136.79	4136.79	3981.66	3740.35	3495.59
N100S04	100,000 psi	H10004	1/4"	6.35	1.59	2.38	103	3.23	6894.64	6894.64	6633.24	6230.55	5820.46
N150S06	150,000 psi	H15006	3/8"	9.53	1.59	3.97	135	7.74	10341.97	10341.97	9955.87	9400.85	8738.97

All dimensions are for reference only and may differ from actual size.

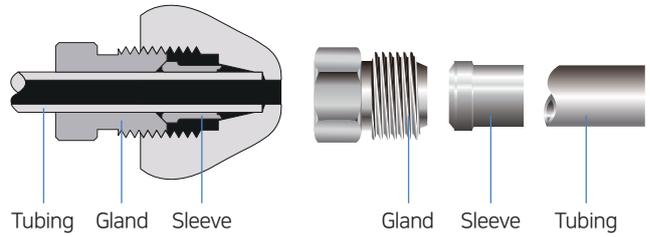


# Port Type

Low Pressure Port Type

## ▶ Sleeve Type Connections - 10,000 psi / 15,000 psi

Sleeve Type is a method of attaching a sleeve inside a gland and can be used on 1/8", 1/4", 3/8", and 1/2" pipes. The tubes used for connecting products can be ordered from HIFLUX Mall and are made of stainless steel to ensure optimal performance in high-pressure environments.



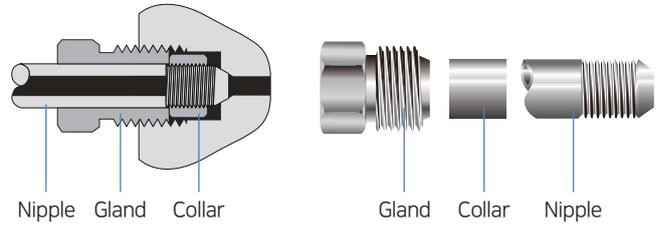
<b>H1008</b> 10,000psi - 1/2"	<b>H1506</b> 15,000psi - 3/8"	<b>H1504</b> 15,000psi - 1/4"	<b>H1502</b> 15,000psi - 1/8"

# Port Type

## Medium Pressure Port Type

### Medium Pressure Connections - 20,000 psi

Products are connected using Collar and Nipple within the Gland, and the Nipple required for connecting products can be ordered in the desired length by the user, and can also be processed directly using our tooling set.



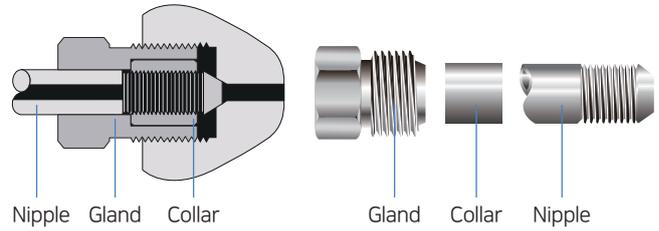
H2004 20,000psi - 1/4"	H2006 20,000psi - 3/8"	H2009 20,000psi - 9/16"	H2012 20,000psi - 3/4"	H2016 20,000psi - 1"
<p>7/16"-20 12.7 60° Ø4.8 Ø2.8</p>	<p>9/16"-18 15.8 Ø7.9 Ø5.2</p>	<p>13/16"-16 19 Ø12.8 Ø7.9</p>	<p>3/4"-14 23.9 Ø15.8 Ø11.1</p>	<p>1-3/8"-12 33.3 Ø22.4 Ø14.3</p>
<p>12 HEX 16</p>	<p>16 HEX 20</p>	<p>22 HEX 25</p>	<p>30 HEX 29</p>	<p>36 HEX 29</p>
<p>Ø9.5 5.5 1/4"-28 LH</p>	<p>Ø11.9 6.4 3/8"-24 LH</p>	<p>Ø18.3 8 9/16"-18 LH</p>	<p>Ø23.8 9.5 3/4"-16 LH</p>	<p>Ø31 12.5 1"-14 LH</p>
<p>Ø6.35 26.5 Ø9.3 Ø3.57</p>	<p>Ø9.53 32 Ø11.7 Ø6.35</p>	<p>Ø14.29 42 Ø18.1 Ø10.32</p>	<p>Ø19.05 45.5 Ø23.6 Ø14.29</p>	<p>Ø25.4 60 Ø30.7 Ø18.26</p>
<p>1/4"-28 LH 9 Ø3.57 Ø2.77</p>	<p>3/8"-24 LH 11 Ø6.35 Ø5.16</p>	<p>9/16"-18 LH 13 Ø10.32 Ø7.92</p>	<p>3/4"-16 LH 16 Ø14.29 Ø11.12</p>	<p>1"-14 LH 20 Ø18.26 Ø14.3</p>

# Port Type

## High Pressure Port Type

### High Pressure Connections - 30,000 psi / 60,000 psi

The Nipple required for connection between the products by using collar and Nipple in the Gland can be ordered by user's desired length. you can also process directly using our Tooling Set tool. this cone and threaded connection is the standard for easy and fast high-pressure equipment configuration with optimum sealing and reliable performance for both liquid and gas at high pressure and temperature.



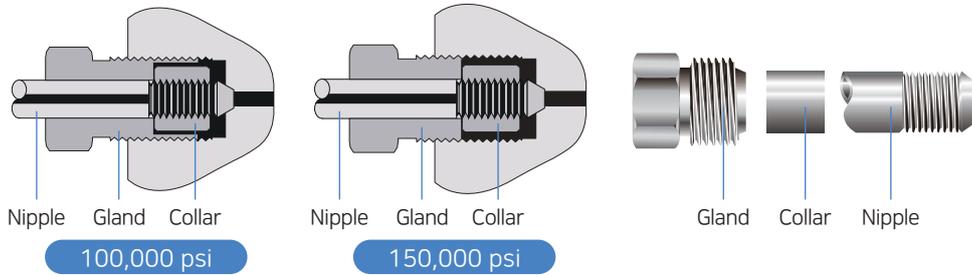
H3002 30,000psi - 1/8"	H3016 30,000psi - 1"	H6004 60,000psi - 1/4" (M : Metric)	H6006 60,000psi - 3/8" (M : Metric)	H6009 60,000psi - 9/16" (M : Metric)

# Port Type

## Ultra High Pressure Port Type

### Ultra High Pressure Connections - 100,000 psi / 150,000 psi

The product is connected using a collar and nipple within the gland, and the corresponding pipe sizes are as follows. This Cone and Thread method connection is the optimal sealing method, and it provides reliable performance for both liquids and gases at high pressures and temperatures, and is the standard for easy and quick high-pressure equipment configuration.



<b>H10004</b> 100,000psi - 1/4"	<b>H10006</b> 100,000psi - 3/8"	<b>H10009</b> 100,000psi - 9/16"	<b>H15006</b> 150,000psi - 3/8"

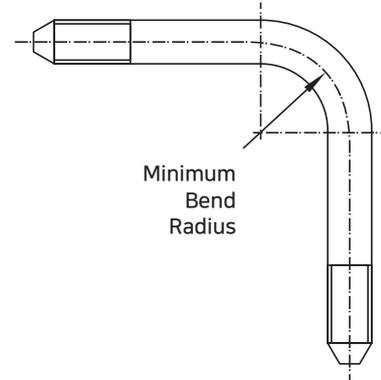
# Technical Information

## Recommended Torque

### Recommended Minimum Bend Radius

Tubing Size O.D. x I.D. in. (mm)	Tubing Pressure psi (bar) @ R.T.	Recommended Minimum Bend Radius in. (mm)
1/4 inch (6.35 x 2.77)	20,000 (1,370)	1.25 (31.8)
3/8 inch (9.53 x 5.16)	20,000 (1,370)	1.75 (44.5)
9/16 inch (14.29 x 7.92)	20,000 (1,370)	2.63 (66.8)
3/4 inch (19.05 x 11.13)	20,000 (1,370)	3.50 (88.9)
1 inch (25.4 x 14.27)	20,000 (1,370)	4.63 (117.6)
1 inch (25.4 x 11.13)	30,000 (2,060)	4.63 (117.6)
1/4 inch (6.35 x 2.11)	60,000 (4,130)	1.25 (31.8)
3/8 inch (9.53 x 3.18)	60,000 (4,130)	1.75 (44.5)
9/16 inch (14.29 x 4.78)	60,000 (4,130)	2.63 (66.8)

All dimensions are for reference only and may differ from actual size.



### HIFLUX Needle Valve Assembly Torque Chart

Valve Pressure Series	Port Type	Tube Size (PSI)	Stem Gland HEX (mm)	Minimum Torque (kg.f-cm)
10,000 PSI 15,000 PSI	H1502	1/8 Inch (15,000)	13	170
	H1504	1/4 Inch (15,000)	17	550
	H1506	3/8 Inch (15,000)	17	550
	H1008	1/2 Inch (15,000)	24	800
20,000 PSI	H2004	1/4 Inch (20,000)	17	550
	H2006	3/8 Inch (20,000)	17	550
	H2009	9/16 Inch (20,000)	22	1100
	H2010	3/4 Inch (20,000)	30	3,500
	H2012	1 Inch (20,000)	41	5,000
30,000 PSI	H3002	1/8 Inch (30,000)	13	500
	H6004	1/4 Inch (30,000)	20	550
	H6006	3/8 Inch (30,000)	20	550
	H6009	9/16 Inch (30,000)	20	550
60,000 PSI	H6004	1/4 Inch (60,000)	20	670
	H6006	3/8 Inch (60,000)	20	670
	H6009	9/16 Inch (60,000)	20	670
100,000 PSI	H10004	1/4 Inch (100,000)	24	1250
	H10006	3/8 Inch (100,000)	24	1250
	H10009	9/16 Inch (100,000)	24	1250
150,000 PSI	H15006	3/8 Inch (150,000)	24	1870
10,000 & 15,000 PSI NPT TYPE	HFN02	1/8 Inch (15,000)	13	500
	HFN04	1/4 Inch (15,000)	17	550
	HFN06	3/8 Inch (15,000)	17	550
	HFN08	1/2 Inch (15,000)	22	1100
	HFN10	3/4 Inch (10,000)	41	-
	HFN12	1 Inch (10,000)	41	-

Torque values apply to glass-impregnated Teflon packaging and may vary by ±10%



# HIFLUX<sup>®</sup>

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